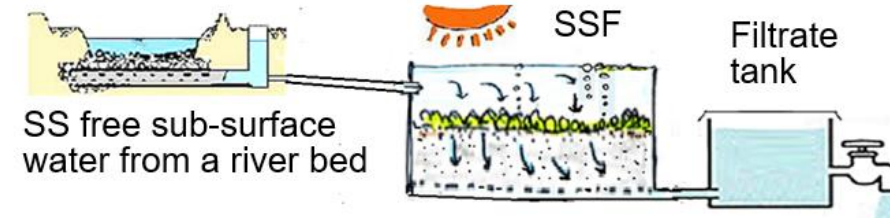
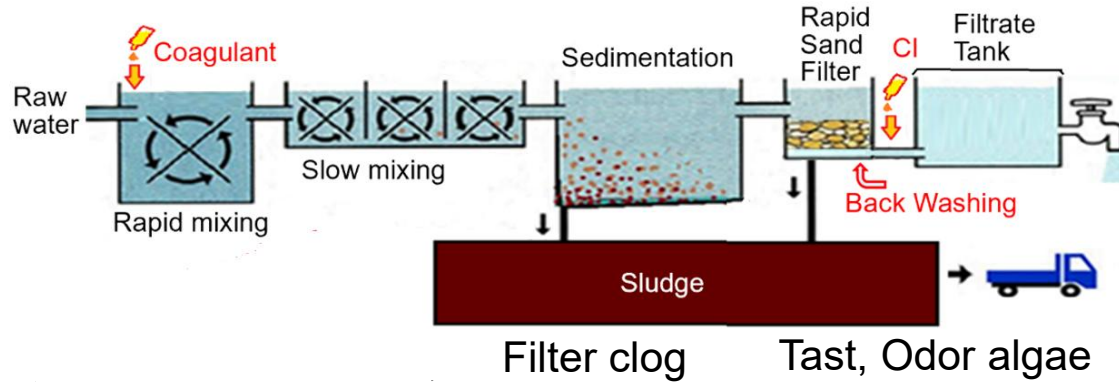
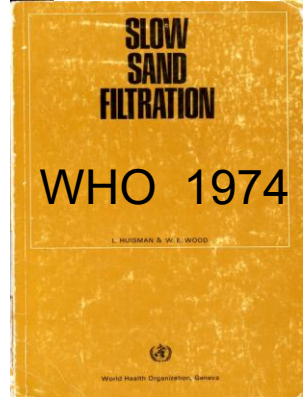


# ⑤ URF and EPS Model.

Rediscovery of **Slow Sand Filter** of chemical free treatment from **Chemical** treatment of **Rapid Sand Filter**.

⑤28 slides

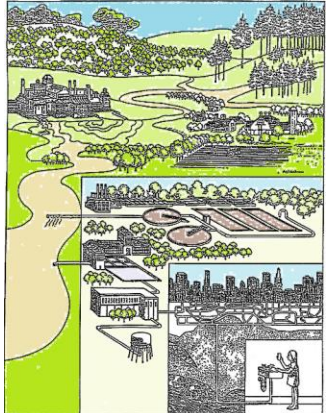


Slow Sand Filtration: a safe chemical-free purification method, by Huisman and Wood, 1974

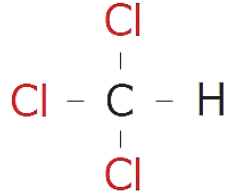
IS THE WATER SAFE TO DRINK?

By Robert H. Harris and Edward M. Brecher, and the Editors of Consumer Reports

PART 1: THE PROBLEM



Robert H. Harris and others  
Consumer Report, June, 1974.



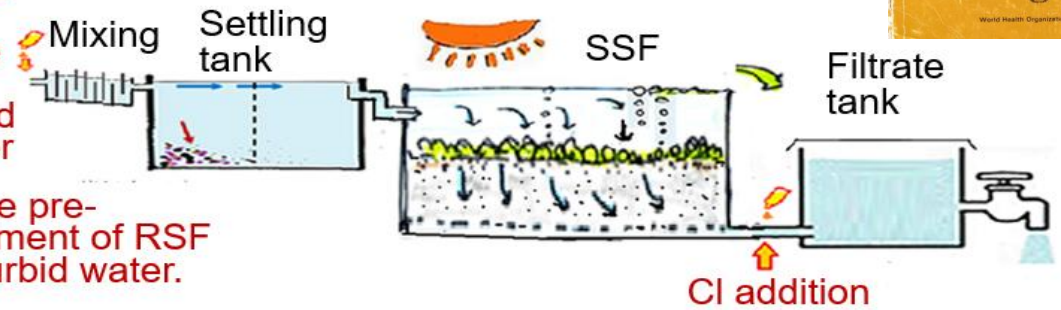
Tri-halo methane



Coagulant

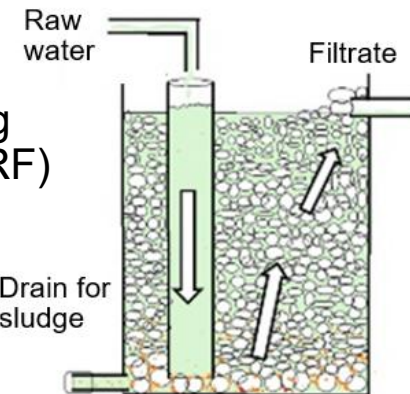
in case of turbid water

Same pre-treatment of RSF for turbid water.



Clear seepage water in the flood plain

Up-flow Roughing Filter (URF)

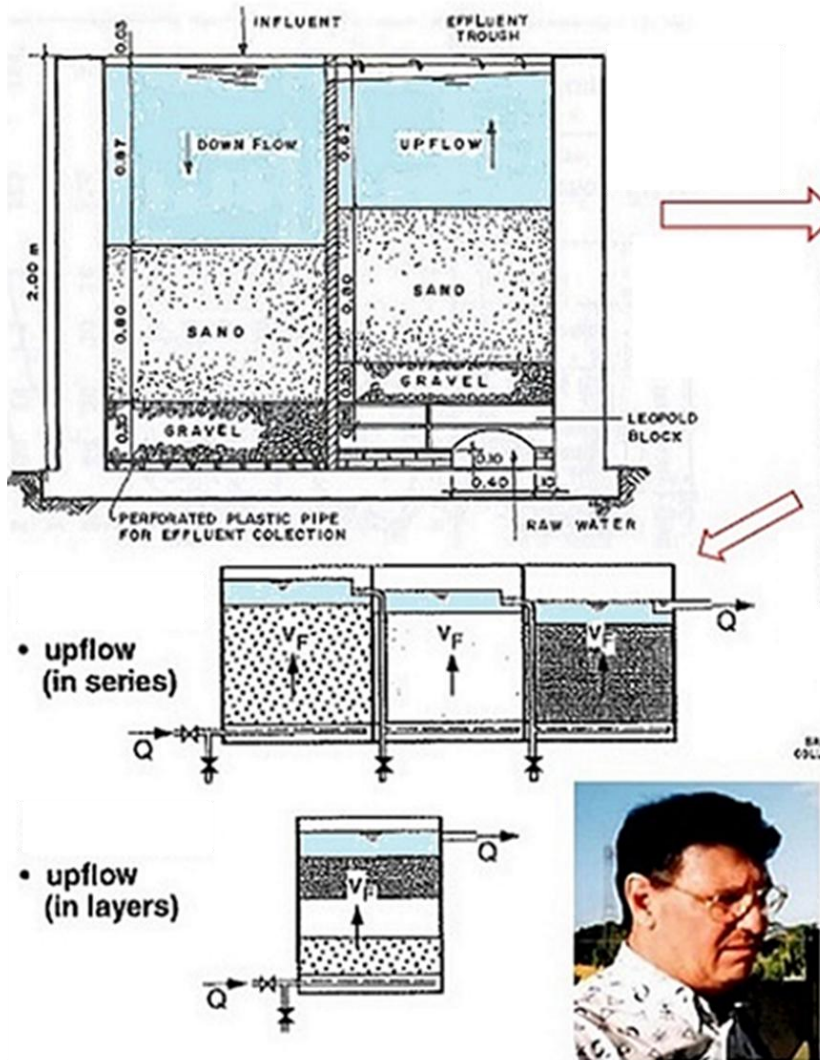


Clear filtrate without chemicals



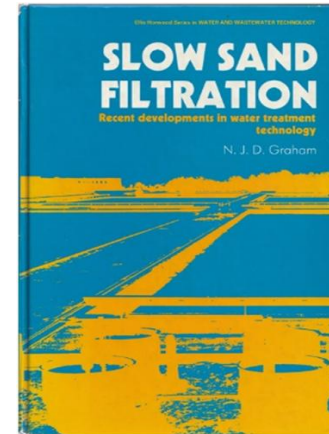
# Development of Eco-friendly and Chemical-free turbidity countermeasures: **Up-flow Roughing Filter.**

## Down Flow and Up-Flow

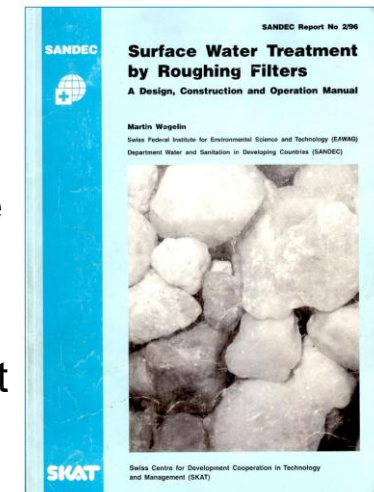
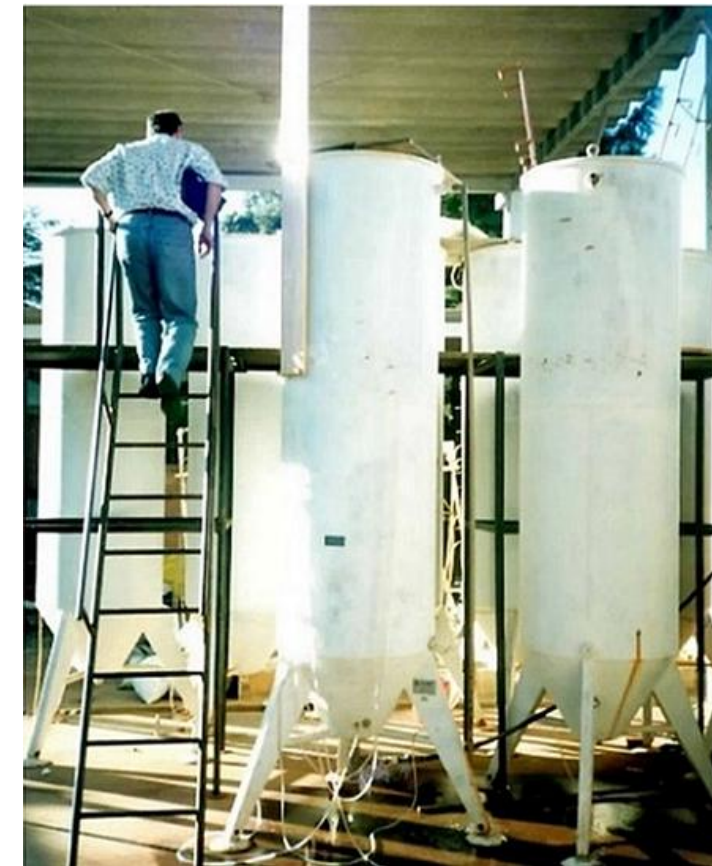


Luiz Di Bernardo 1980  
Univ. São Paulo, Brazil

Up-flow Roughing Filter: presented at the International Conference on Slow Sand Filtration, London, 1988



At the international conference in 1988, Martin Wegelin from Switzerland reviewed past roughing filters  
⇒ International joint experiment  
⇒ In 1996, a roughing filter manual was published in Switzerland.



<https://www.ircwash.org/sites/default/files/Wegelin-1996-Surface.pdf>



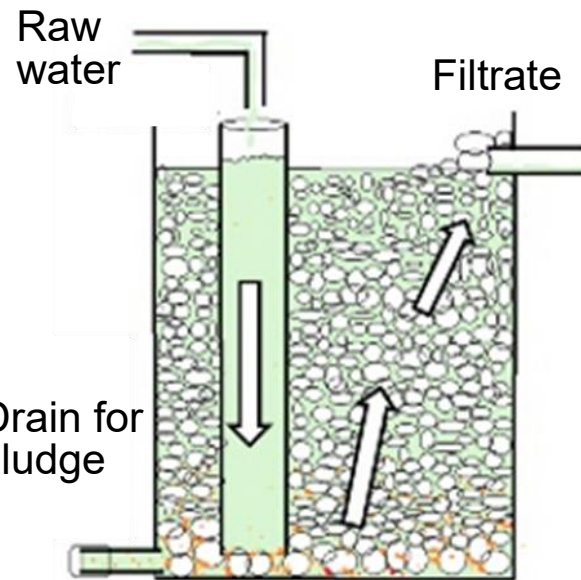
Martin Wegelin  
Swiss Federal Institute of Aquatic Science and Technology



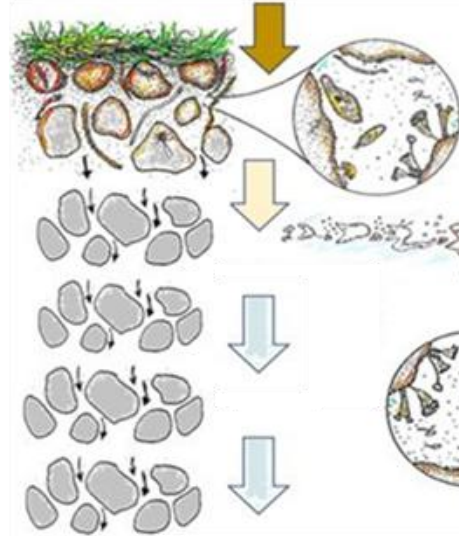
The role of the biological community was also key in Up-flow Roughing Filter.



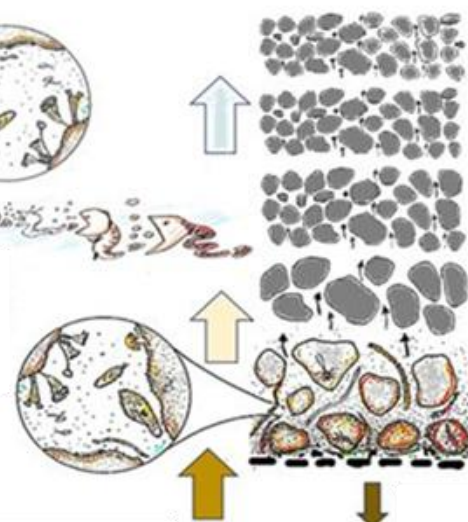
Up-flow Roughing Filter



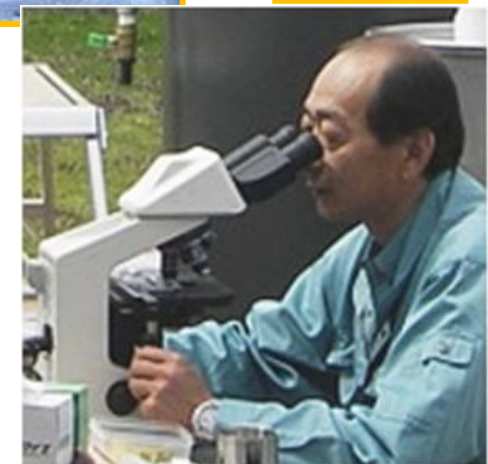
Slow Sand Filter



Up-flow Roughing Filter



It has good settling properties and is similar to activated sludge in sewage treatment, where the biological community is active.

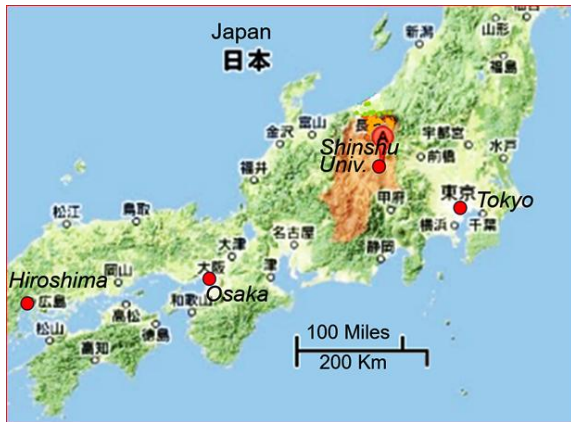


The activity of biological communities is key.

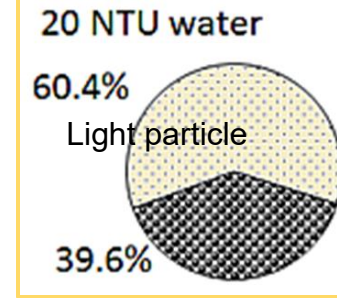
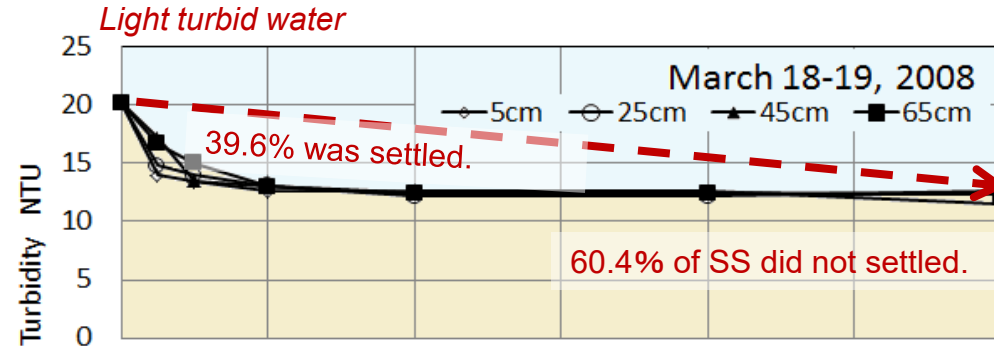




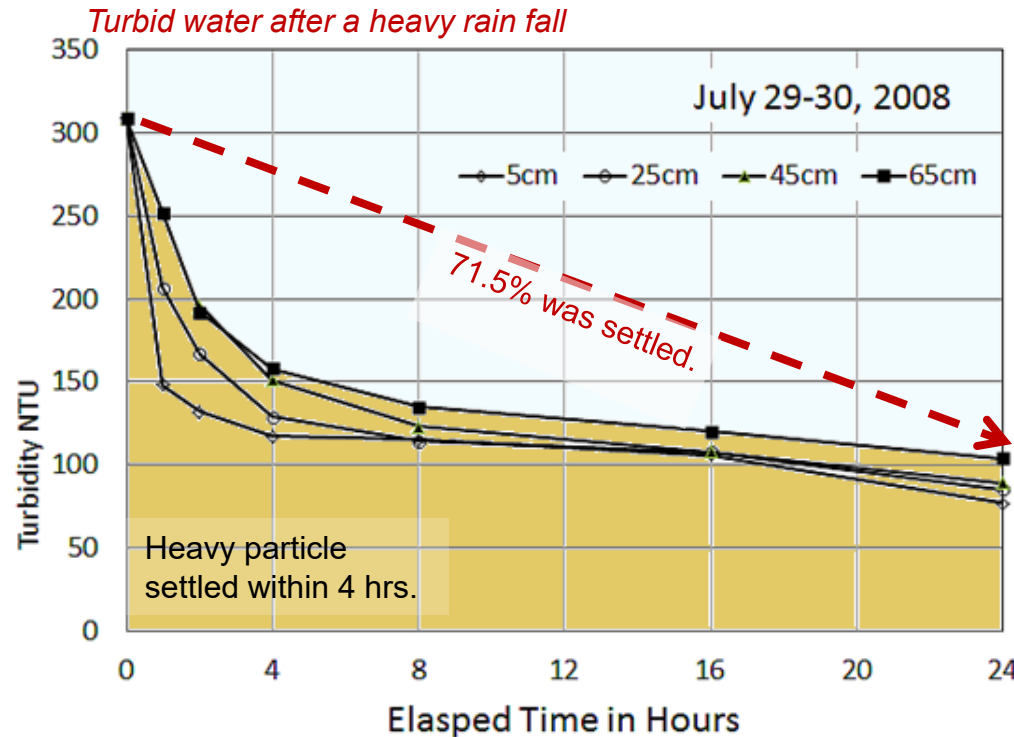
There were extremely small particles like as colloidal particles in case of small turbidity, like as less than 20 NTU. The rapid settling of turbid matters was observed **within 4 hrs**. However, a large portion of turbidity did not decrease.



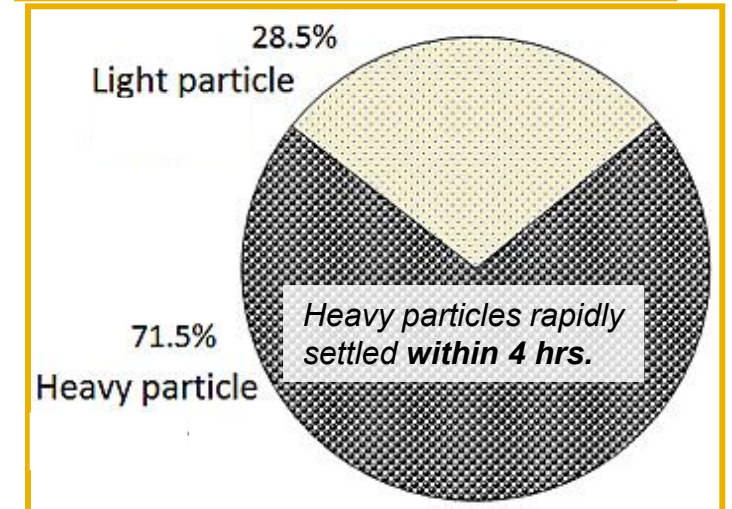
**This result is for mountainous country.**



*Light turbid water: small turbidity, a large portion of light particle.*



*In case of turbid water, a large portion was heavy particles.*



**4 hrs. settling is enough.**





*After heavy storm event, river water becomes dirty and rapidly increases.*



*In Japan, river water is usually clear and small amount of water.*

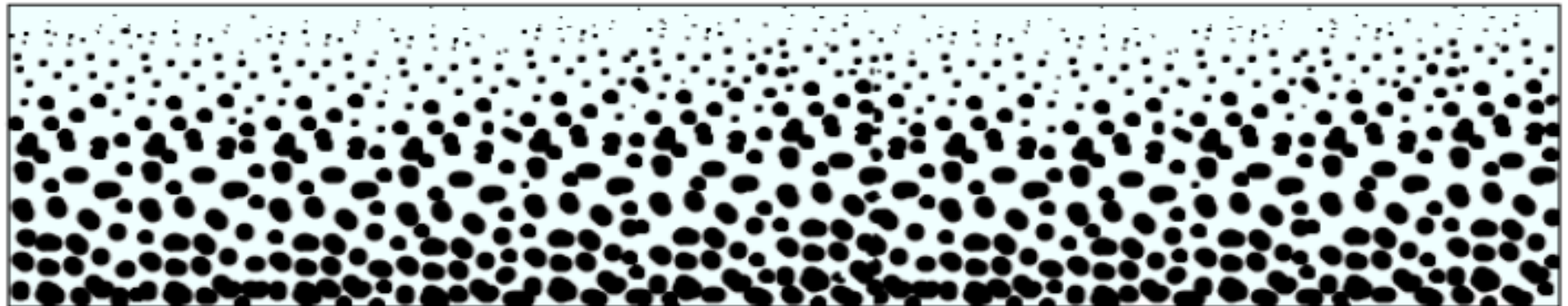
*Clear and suspended free water from spring is found in a flood plain.*



*Light and small particle which is not easily settled.*

***A large amount of heavy and large particles in a storm water.***

***Flood water is dirty. There is huge amount of soil matter from land surface.***







Multiple Roughing Filters to eliminate SS from an irrigation canal water.

W. K. Burton 1894 "The Water Supply of Towns and the Construction of Waterworks"

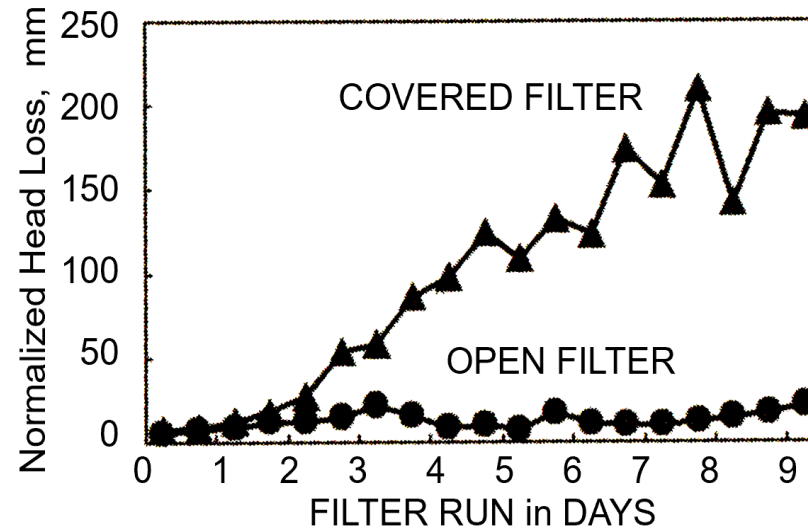
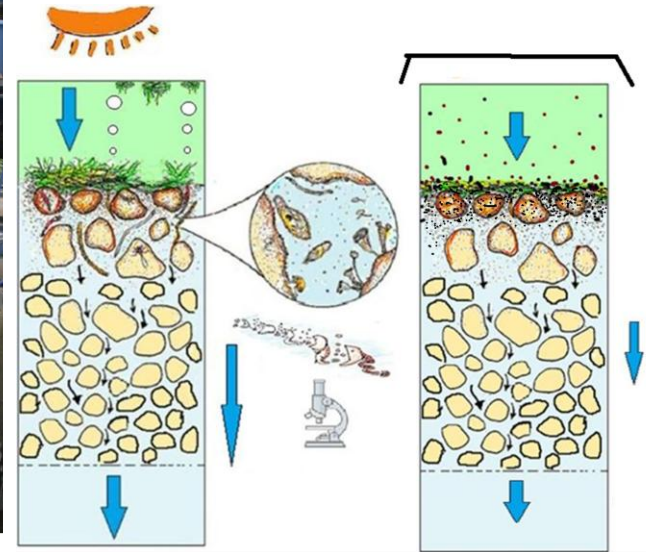


Berlin wks discovered that covered filters are much less efficient than open.  
 ➡ **Open is better.**



Filter resistance (NHL) of Open filter was almost constant.  
 But the resistance of Covered filter increased almost every day.

Effect of open filter and covered filter.



Algal growth under sunshine.

Increase grazing activity by animal.

These animals search for food, make holes, and do not increase the resistance of the water.

**We confirmed the role of algae in EPS.**



OISCA (The Organization for Industrial, Spiritual and Cultural Advancement-International)

OISCA has started working on the idea that EPS, which applies natural mechanisms, can produce safe drinking water without relying on others.



There are sedimentation tank, 4 gravel filters, and slow sand filter. Polluted water turns to safe and reliable water quality.

Polluted water from River Kanda, Tokyo is pumped up in 2005.

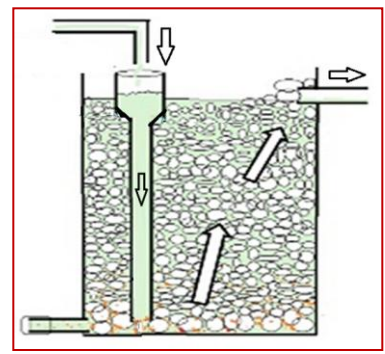
**No detection of coli-form bacteria**, lead, herbicides of Atrazine and Simazine. Nitrate N concentration : 2.0 mg/L, Nitrite N: 0 mg/L, pH8.5, total hardness: 250 mg/L and residual chlorine 0 mg/L.







OISCA Tokyo:  
polluted water  
→EPS  
→ safe water



I advised  
URF to him.



Sri Lank: three Up flow-Roughing Filters → sand filter → safe drinking water (300 liters / day). This water is the demand of safe drinking and cooking water for 5-6 families.

Mandalay, Myanmar: Pond → settling tank → 3 Up-flow Roughing Filters → Sand Filter → safe drinking water.



**Try it ! First, check it by yourself without any grant money.**

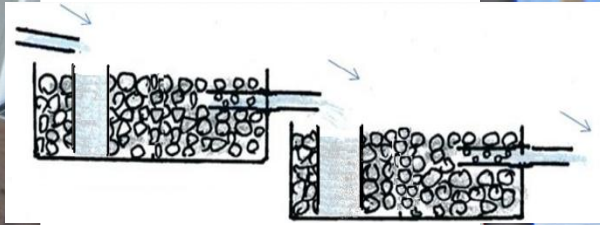
**When you receive money, you start to consider the intentions of the person who gave it to you.**

### Three points worth to remember

1. Knowing is NOT enough, we must APPLY it to something useful.
2. Willingness is NOT enough, we must PUT it into the PLAN and ACTION.
3. Putting the PLAN into action is NOT enough, we must ACCOMPLISH the goals.

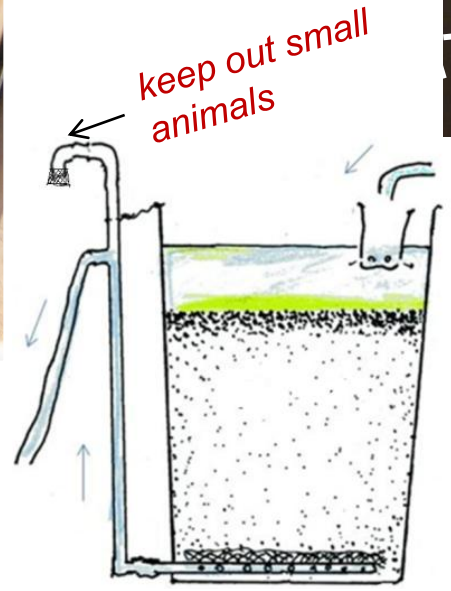


*To make subsurface suspension free clean water in the flood plain.*



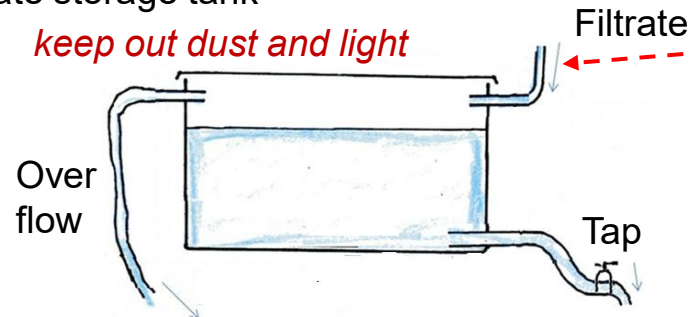
Up-flow roughing filter

*To keep continuous flow by a small pump*



Filtrate storage tank

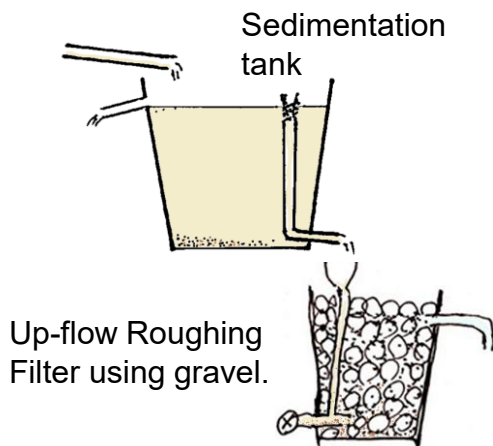
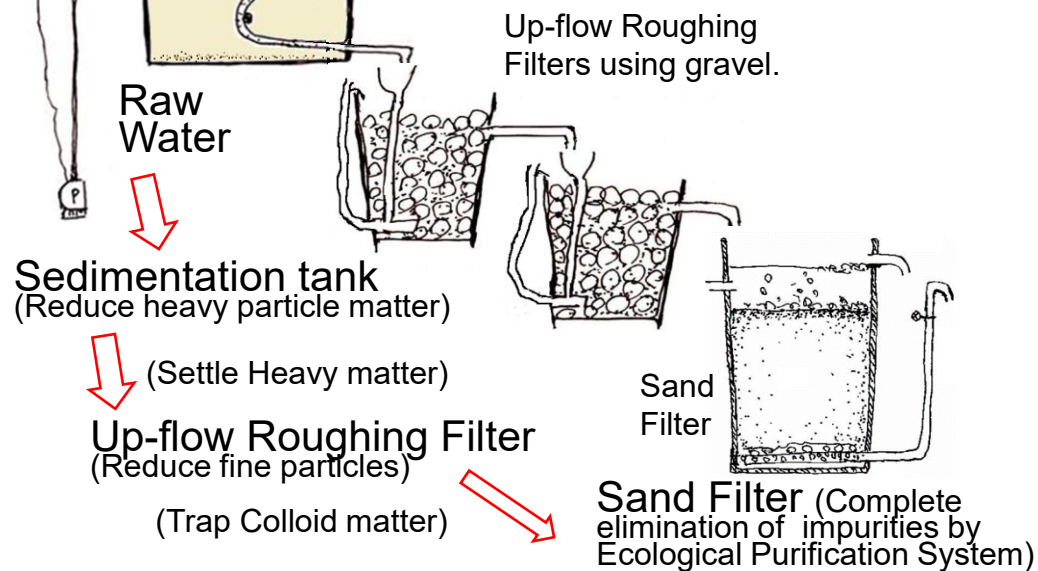
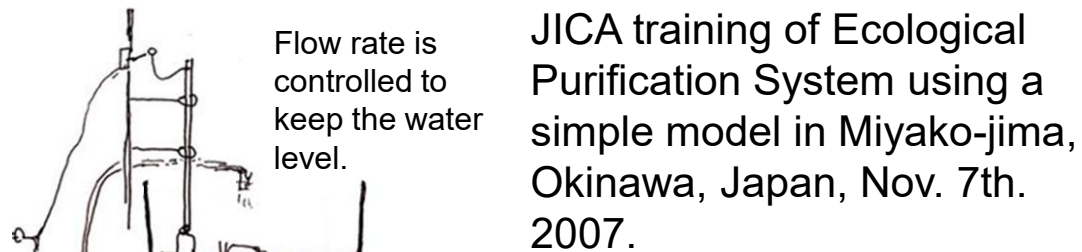
*keep out dust and light*



*Under drainage porous pipe covered with mesh cloth.*







JICA training in Miyako-jima, Okinawa started from 2006.







JICA training in Okinawa,  
in Feb. 2025.





# Receiving Tank (Settling Tank)

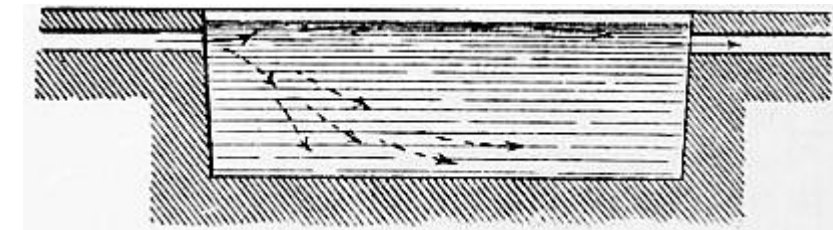
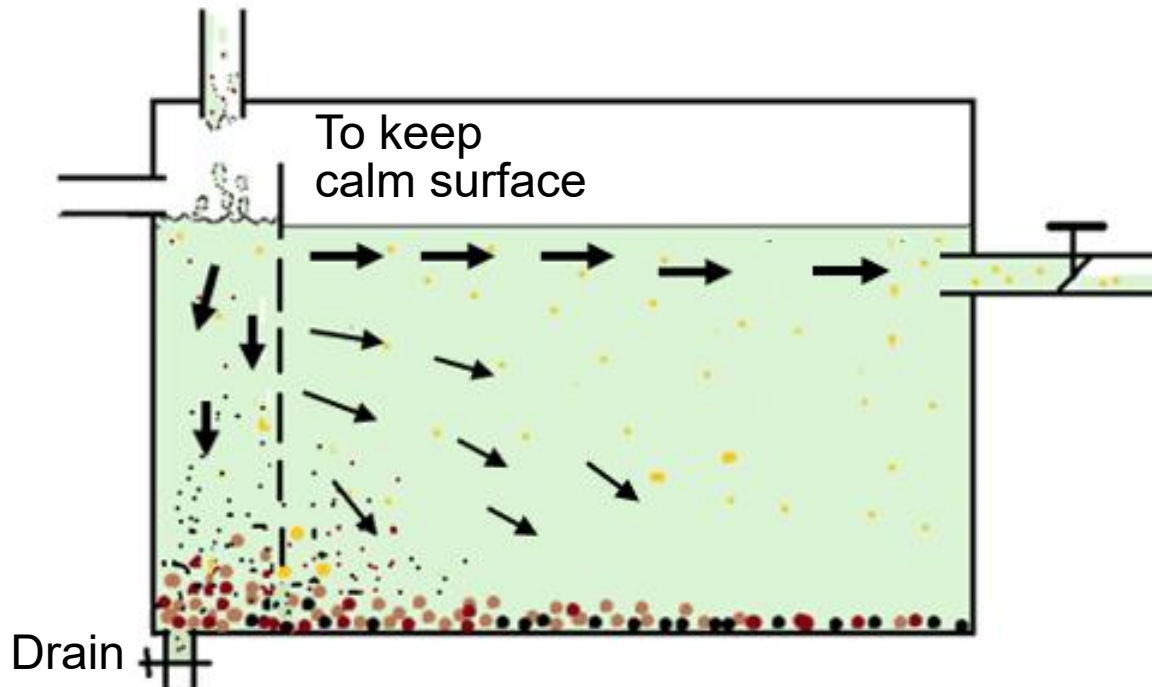
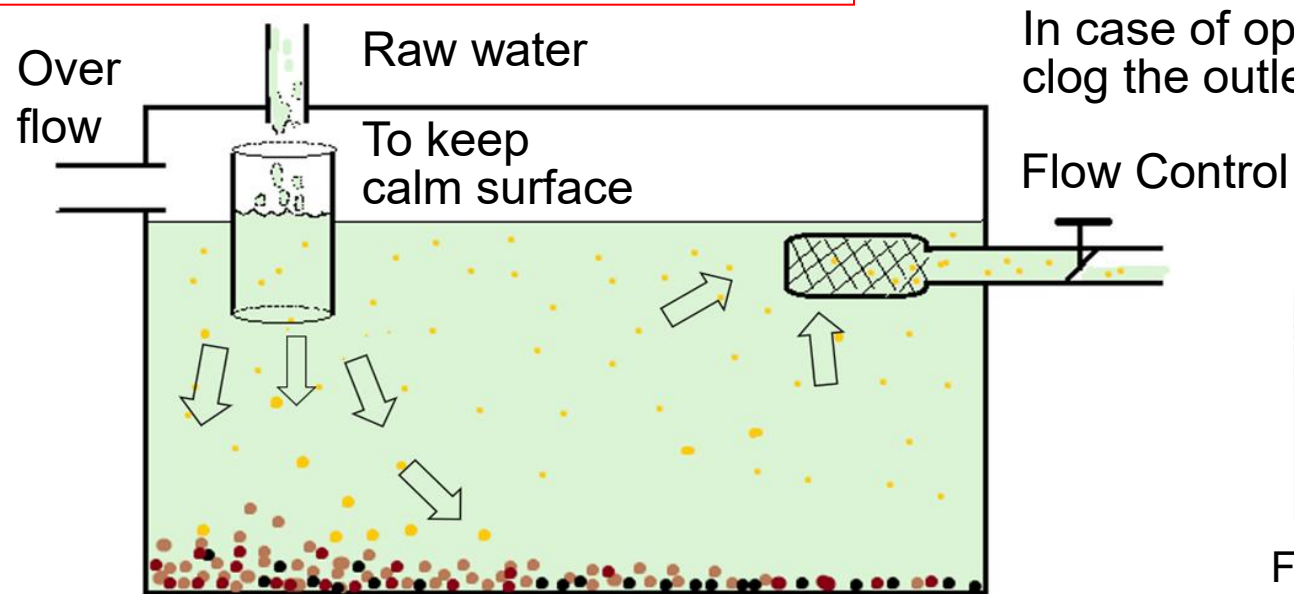


Fig.65. Settling reservoir: Inlet and outlet at surface level.

The Water Supply of Towns  
by W. K. Burton **1894**.



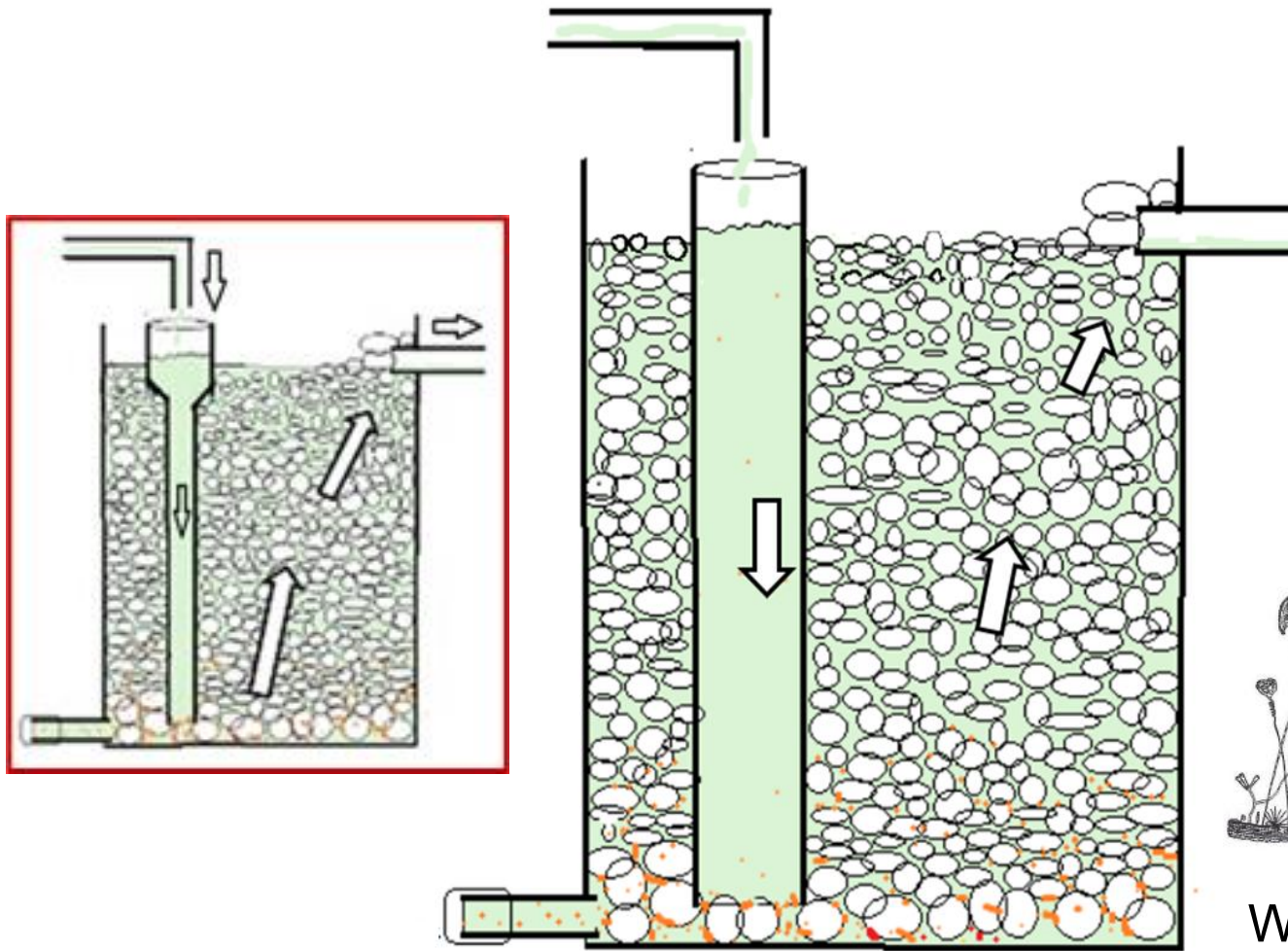
Heavy particulate matters are easily settled.

However, colloidal light particles like silt material are not settled in this settling tank.



# Up-Flow Roughing Filter (URF): Gravel Filter

*Additional URF if necessary.*



Drain cock for  
accumulated mud.

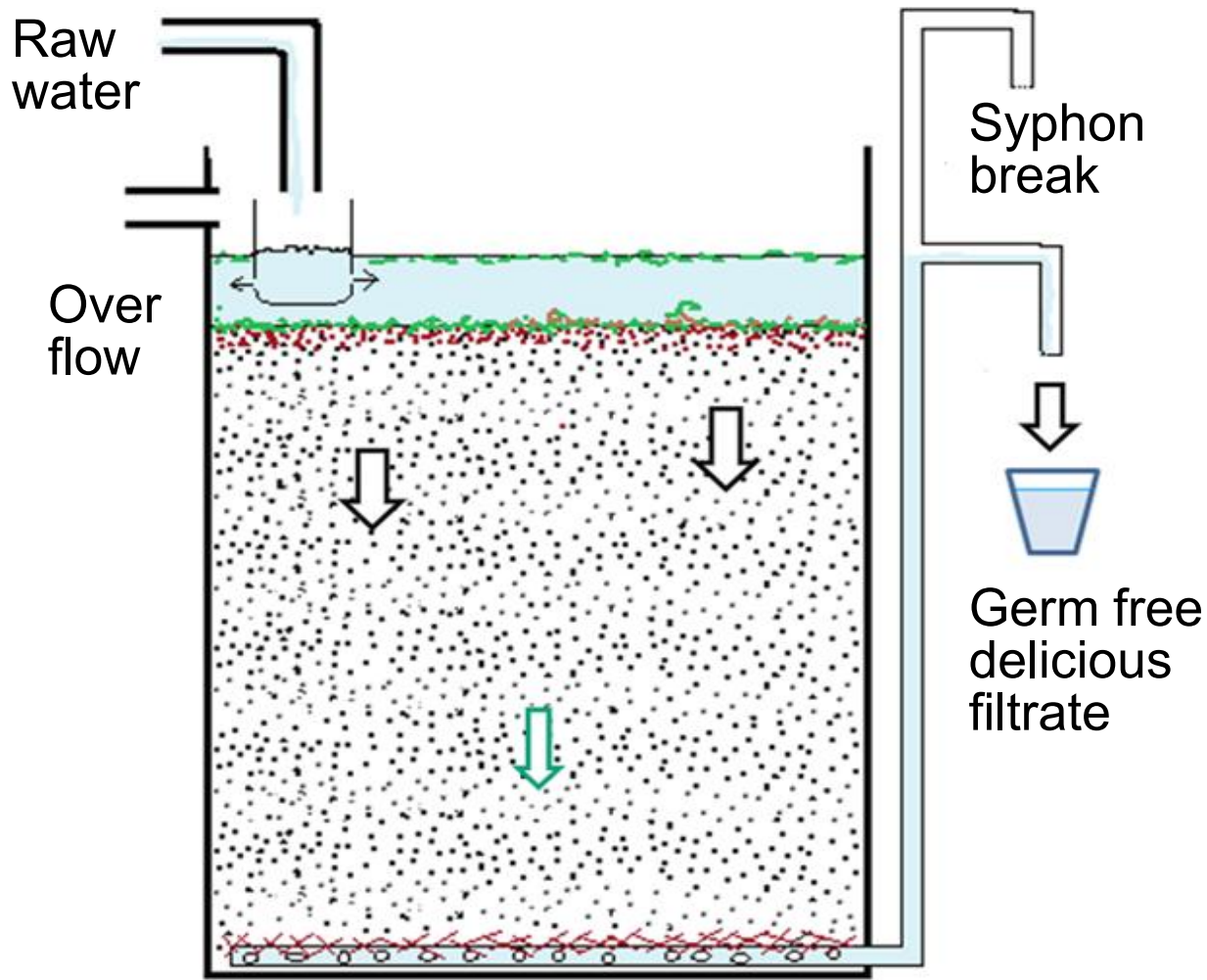
Colloidal fine particles adhesive to the surface of gravels. Small animals scrape them and produces fecal pellets. Fecal pellets accumulated to the bottom.



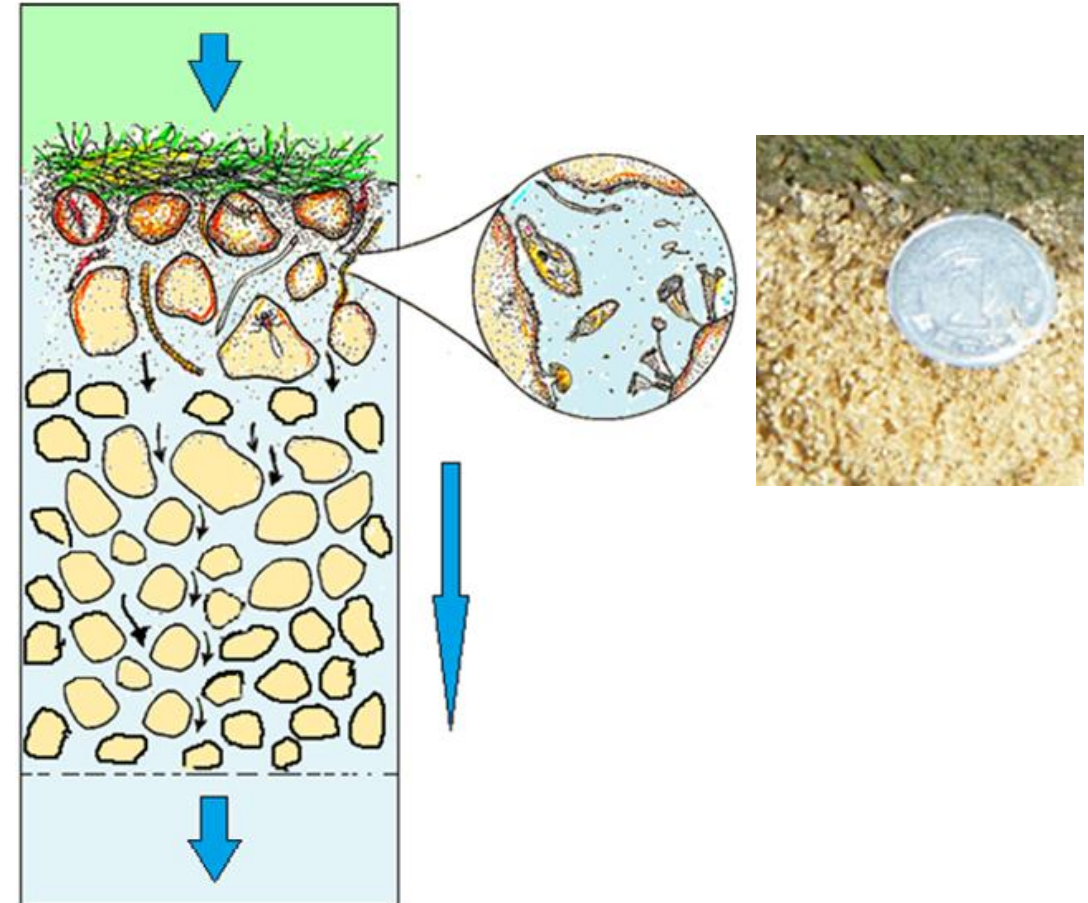
When the filter resistance increase, the drain cock is opened in short time to drain the mud (accumulated fecal pellets.)



# EPS (Sand) Filter (Natural Down Flow)      Ecological Purification System



Biological active layer is only surface and thin layer beneath the surface.

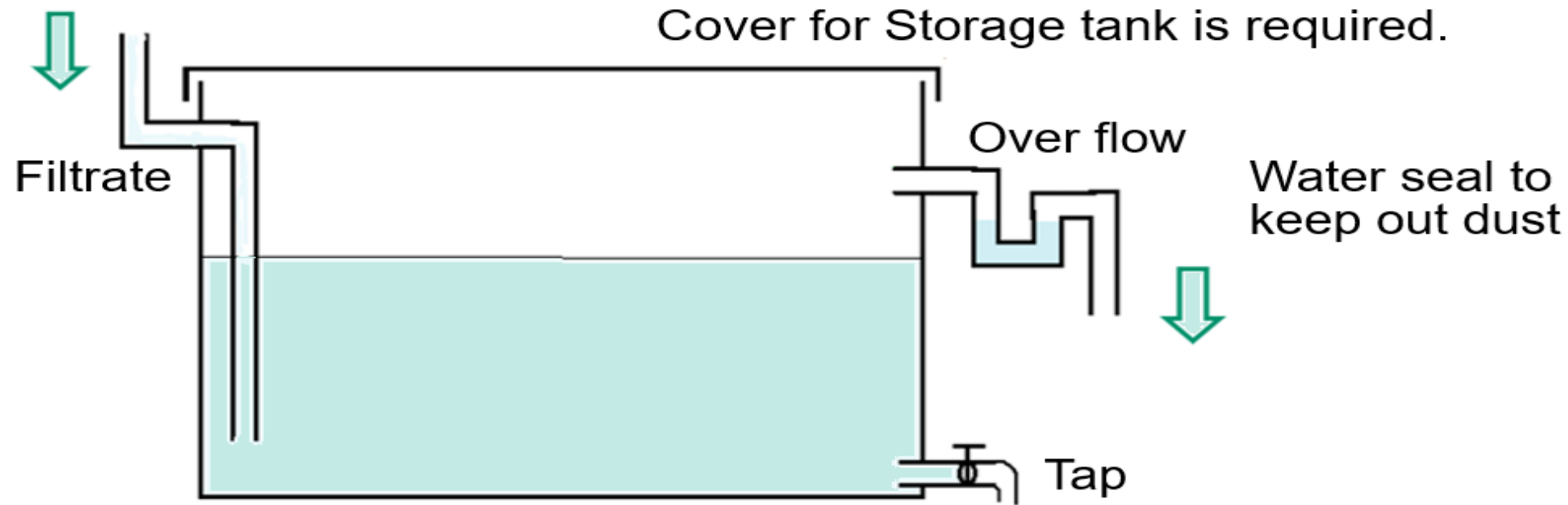


Mesh cover on a porous pipe

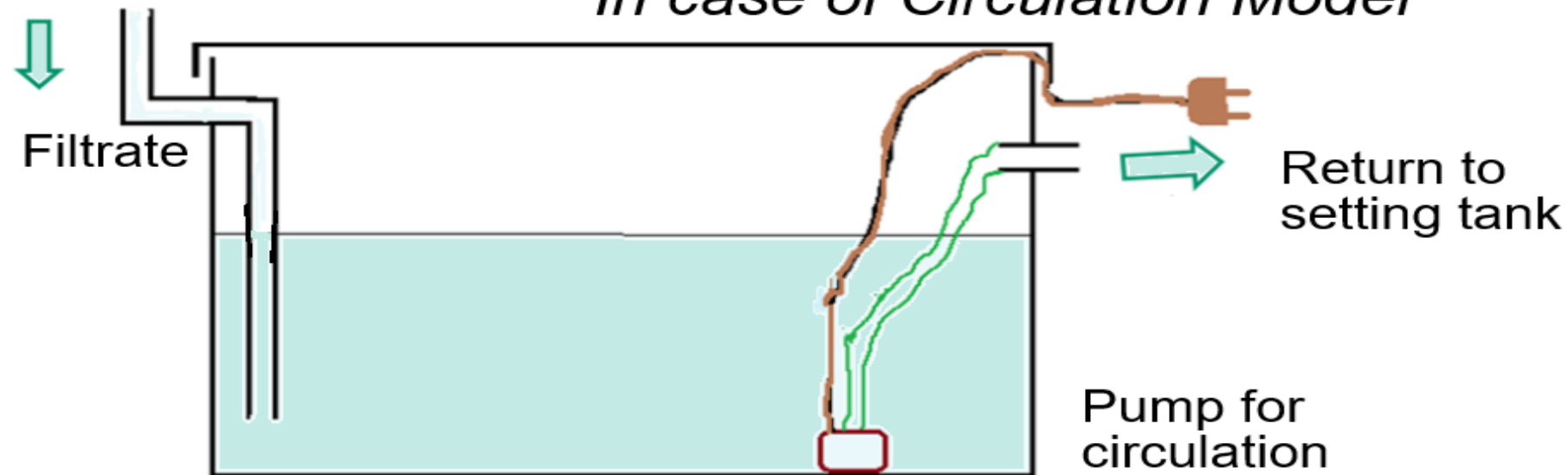
Algae and animals grow well on and beneath the sand surface.  
Deep sand layer is a guarantee layer for emergency.



# Storage (Filtrate) Tank



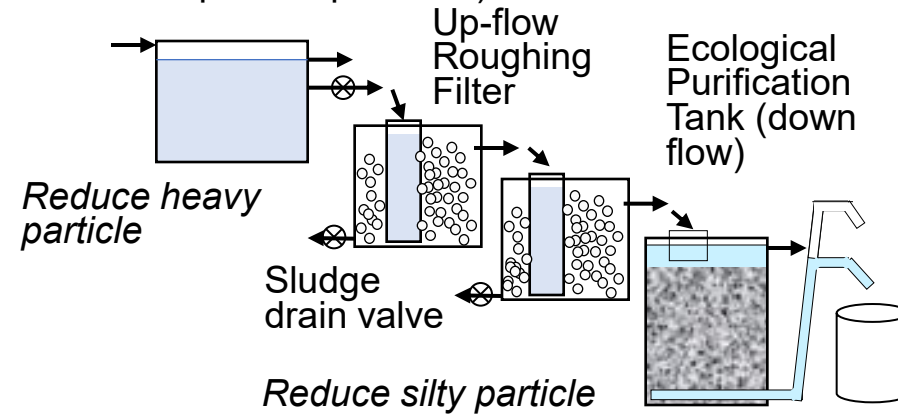
## *In case of Circulation Model*







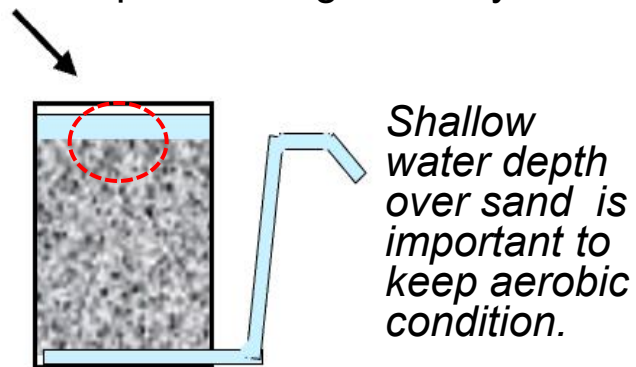
Raw water Settling box  
(over flow to keep water pressure)



Filter area = 26.5 cm x 40 cm = 1,060 cm<sup>2</sup>



Filter rate can be measured using a cup and is regulated by a cock.



Passing time of water is shorter in shallower depth.  
And higher flow rate is also better to keep aerobic condition.

**In case of Present Thames filter rate (40cm/h =9.6m/d)**

Filtrate/min = 1,060 cm<sup>2</sup> x 40 cm/h/ 60 (min) =707 cm<sup>3</sup>(ml)/min

Filtrate/h = 1,060 cm<sup>2</sup> x 40 cm/h = 42,400 cm<sup>3</sup>/h =42.4 liter/h

Filtrate/d = 42.4 liter x 24 hrs = **1.02 m<sup>3</sup>/d**

	unit	Simpson 1829	English Filter	Present Thames Filter	Experiment in Samoa
Flow rate	m/d	2	4.8	9.6	20
	cm/h	8.3	20	40	83
Flow rate in sand layer (50% porosity)	cm/h	16.7	40	80	167
Passing time of 1 m sand layer	hr	6	2.5	1.25	0.6
Passing time of upper active 1 cm	min	3.6	1.5	0.75	0.36



I studied on ecological function of Miyako-jima wks. I made a video on EPS function of Miyako wks in March 2004 and published a book in August 2005.



JICA training started in 2006.



Quest for Safe and Delicious Tap Water, Miyako-jima, Island in March 2004. /15:22 With English subtitle version in Oct. 2007.

<https://www.youtube.com/watch?v=r1LIPuQliu0&t=16s>



JICA made Video in 2008



Slow sand filtration: creating clean, safe water(Full ver) in 2020 25min56sec



[https://www.youtube.com/watch?v=V6\\_uDZE\\_l8E&t=1218s](https://www.youtube.com/watch?v=V6_uDZE_l8E&t=1218s)



Ecological Purification System : JICA training for SIWA, April 18, 2013

<https://www.youtube.com/watch?v=NCI9oeNM0aI>



Slow sand filtration: (Digest ver) in 2021 3min26sec



<https://www.youtube.com/watch?v=QAH1SoAgfL0&t=37s>





JICA Training on Ecological Purification System  
(EPS) in Okinawa, Japan in 2022

DIY EPS bucket model making 2022 - YouTube / 38:01  
<https://www.youtube.com/watch?v=jz94KFkLL3E>



NGO Okinawa Blue Water







Un sistema ecológico, económico y replicable que puede ser utilizado por pequeñas, medianas y grandes comunidades. Este sistema fue desarrollado por el Doctor Nobutada Nakamoto

– Ecological Purification System



Daniel Castro

2017/07/20 に公開

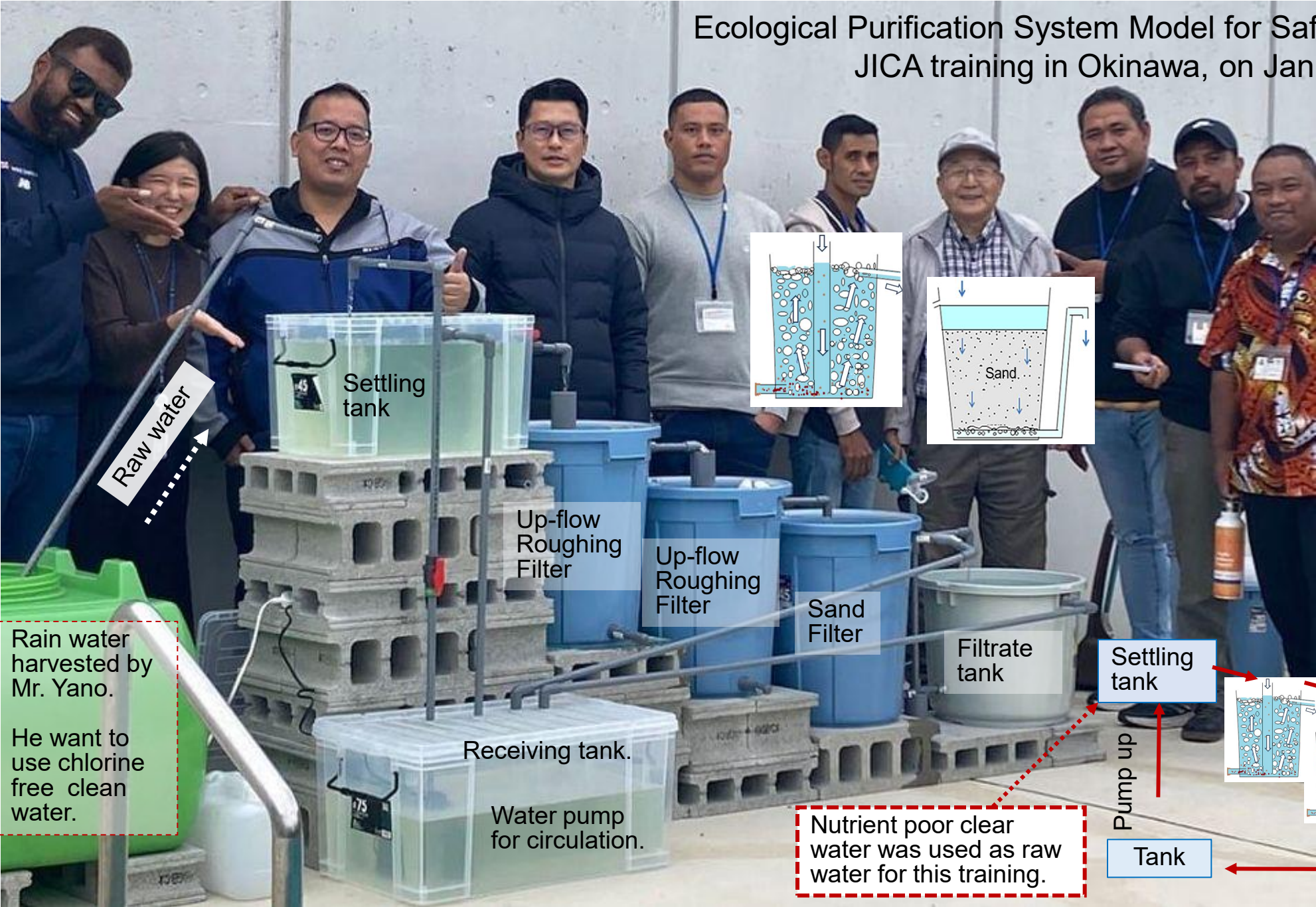


<https://www.youtube.com/watch?v=Ye-POV6qBU0&t=39s>





Ecological Purification System Model for Safe Drinking Water  
JICA training in Okinawa, on Jan. 16. 2024.



Rain water harvested by Mr. Yano.

He want to use chlorine free clean water.

Nutrient poor clear water was used as raw water for this training.





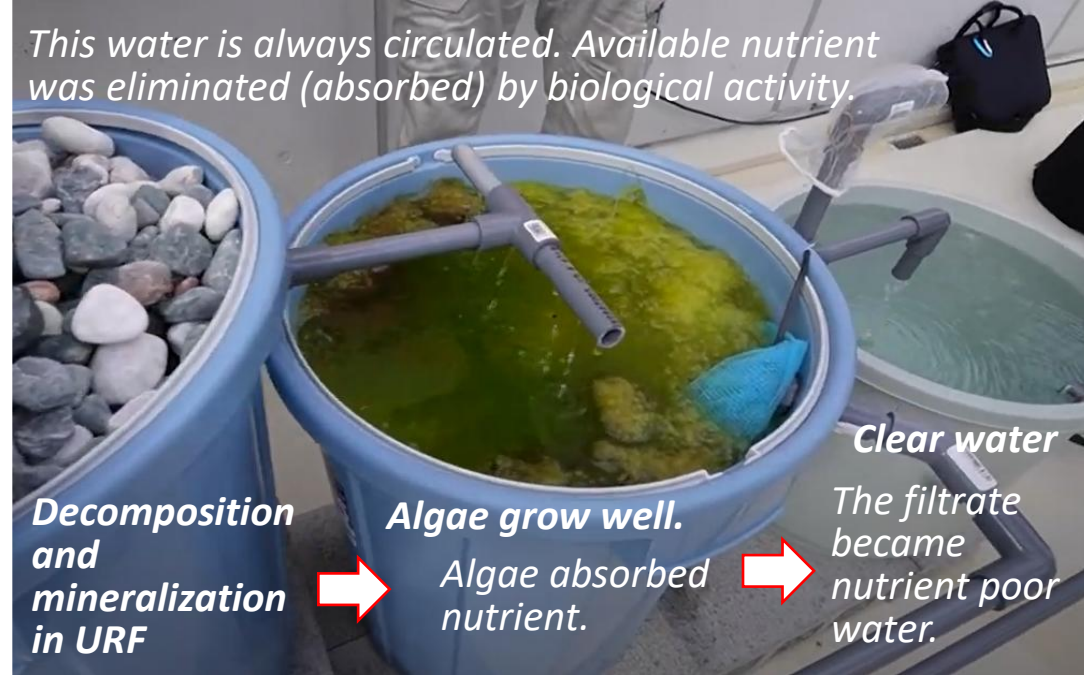
After 3 weeks, they enjoyed delicious super clean water.



<https://www.youtube.com/watch?v=RJLgf63s5Og>



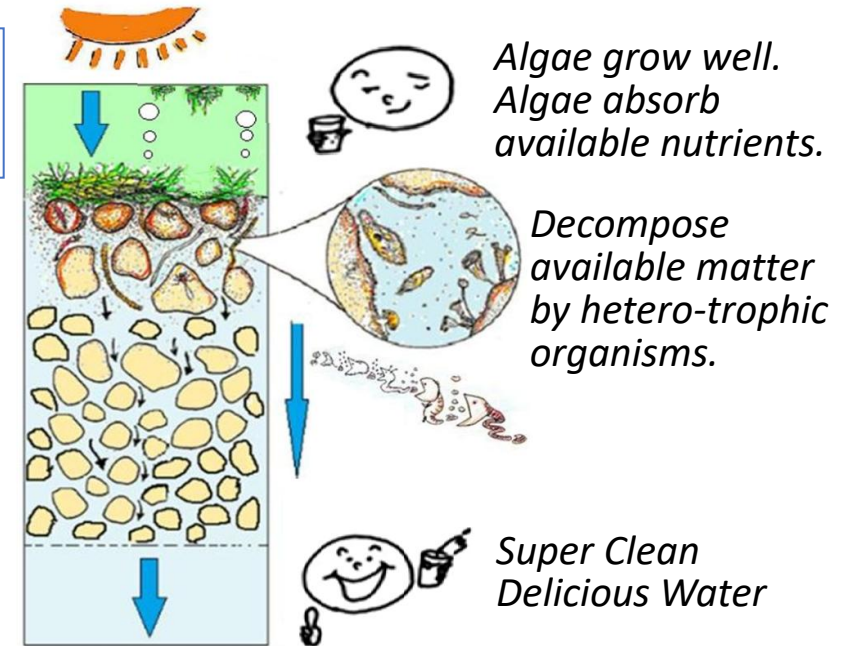
*This water is always circulated. Available nutrient was eliminated (absorbed) by biological activity.*



*Filtrate Water that is free of substances that living things can react with.  
**It's water that tastes delicious and sweet.***

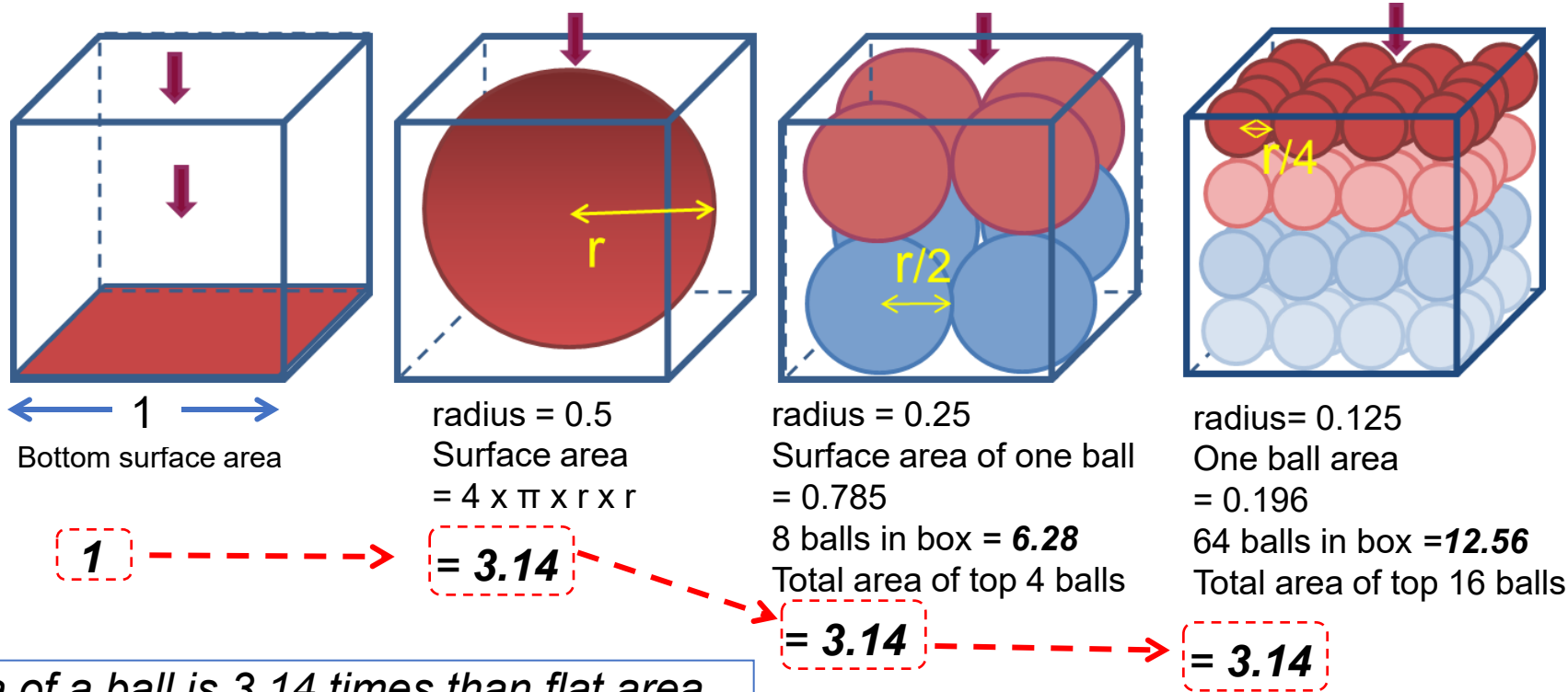
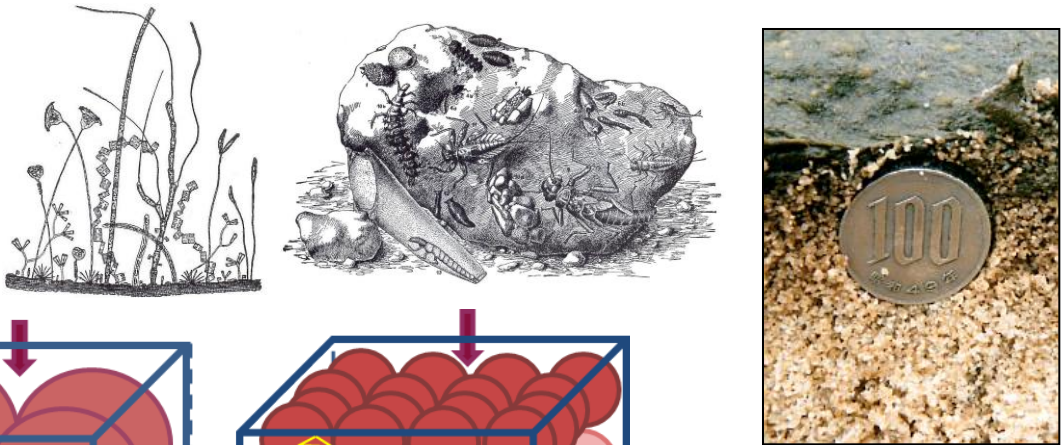


Sweet drop (honey dew)  
Natural sweet and delicious water





Most of small organisms live **on the surface** of substrata (sand particle) under slow current condition. They live at the top of sand layer **where food comes**. They are **always waiting for food**. They are **hungry**.



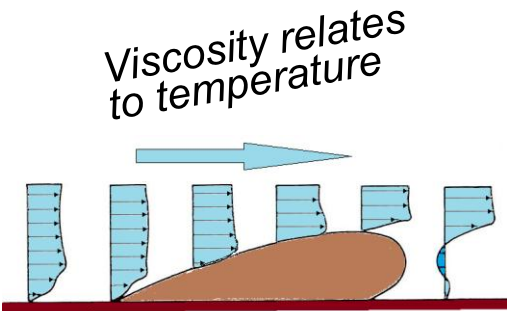
Too small particle becomes a flat surface.

Surface area of a ball is 3.14 times than flat area.

Total surface area of top layer of balls is always same of 3.14 times than flat area.  
**Smaller ball makes larger area.**

And, total volume of balls is always same of 52 % (**porosity : 48%**) in a box.

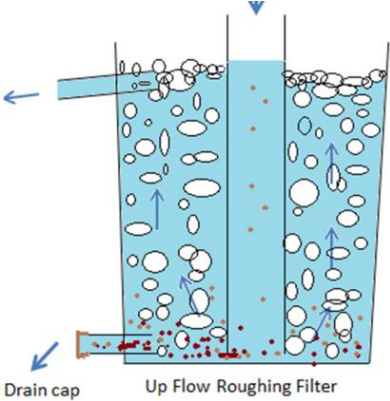
Filter resistance increases toward smaller size of particle.



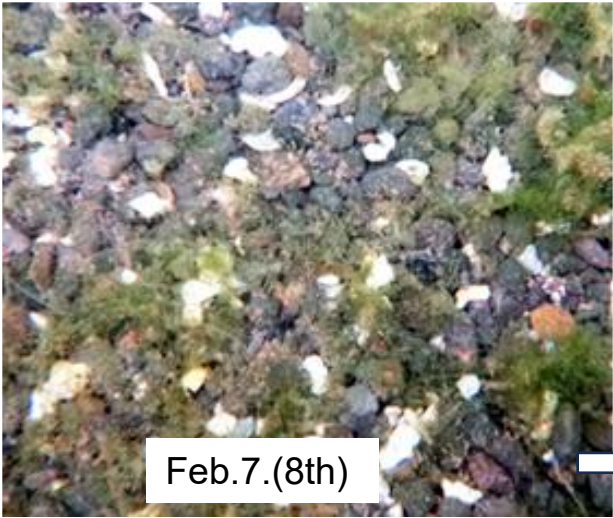
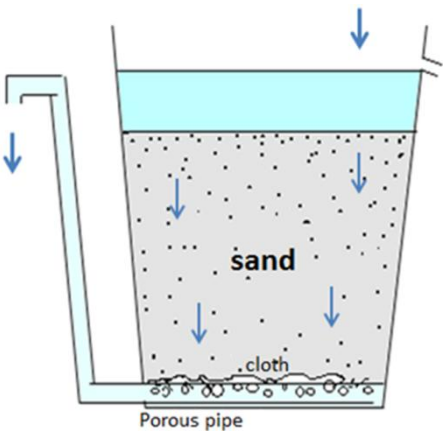


Points: shallow depth, enough radiation on the bottom, rapid growth, large size of sand.

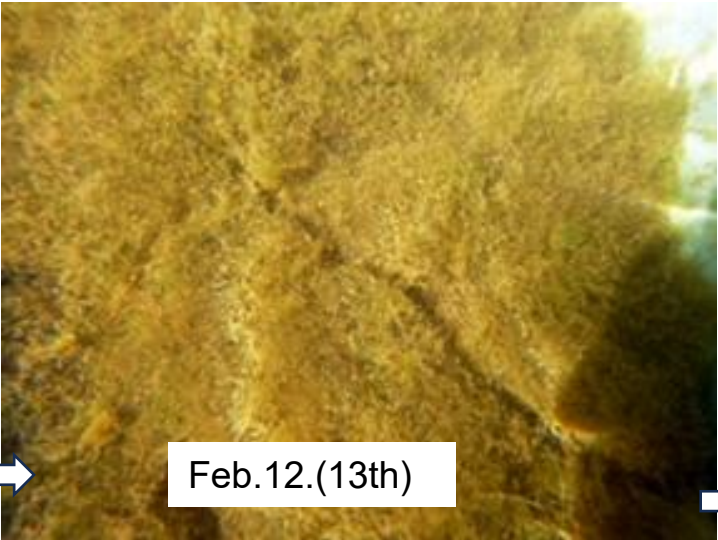
Sand separated with mosquito mesh (1-2 mm)



Two up-flow roughing filters



Feb. 7. (8th)



Feb. 12. (13th)



Feb. 14. (15th)

Sand filters (5m/d, 10m/d, 20m/d) All good filtrates.

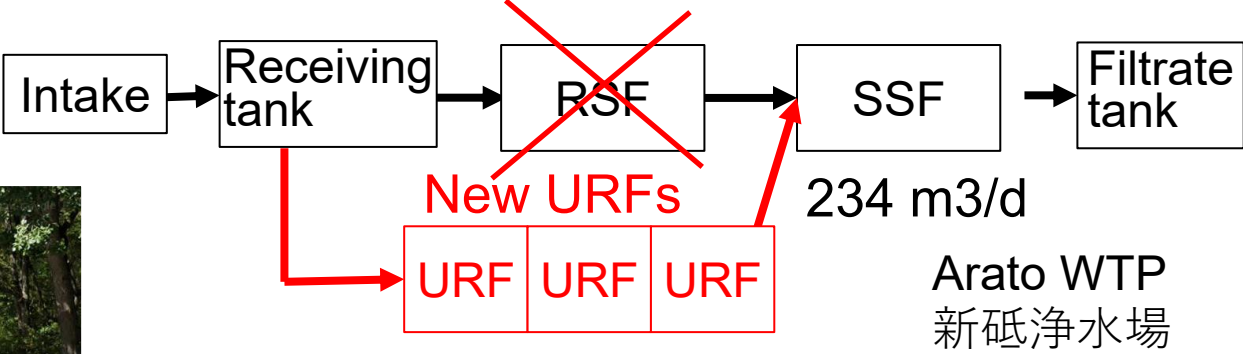
Shallow depth: Algae grow well.



# URF Effect : Reduce scrape works after introduce URF.

Mr. K. SANDA informed me his wonderful result on URF.

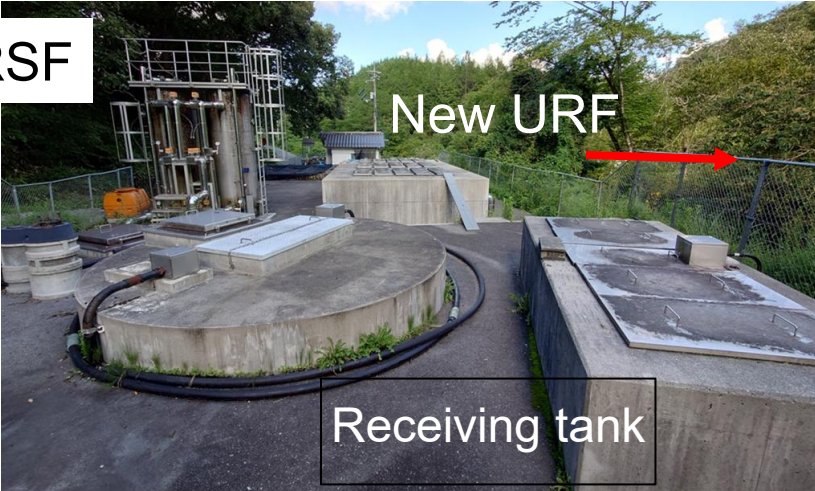
To prevent clogging of the slow sand filter (SSF) and to reduce turbidity, a rapid sand filter (RSF) was installed. This RSF was removed and a new 3-step URF was installed.



Inside URF



RSF



New URF

Receiving tank

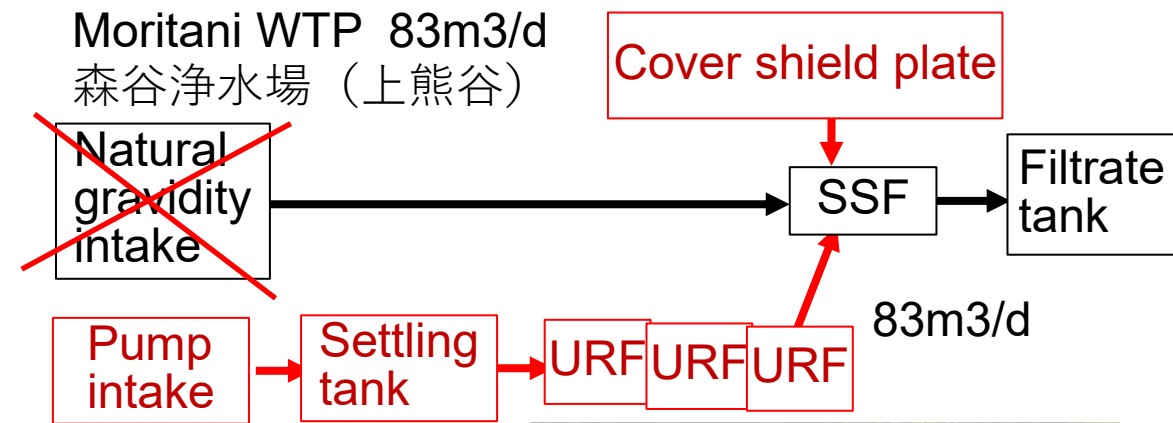


Niimi city, Okayama

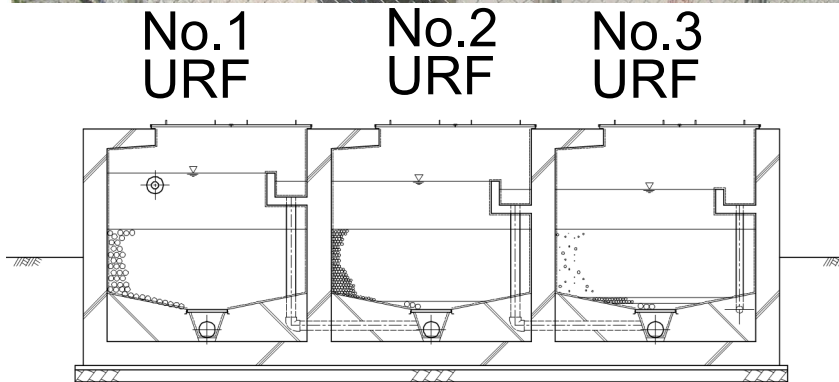
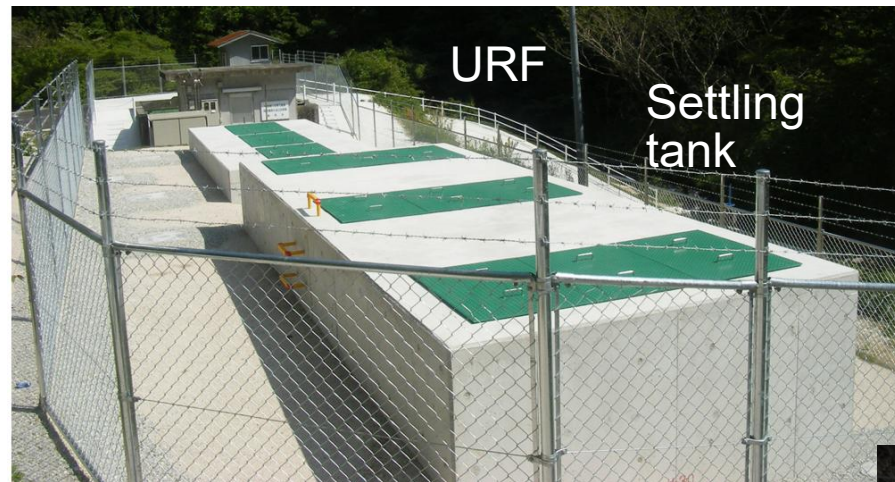




To prevent clogging of the slow sand filter (SSF), the water intake method was changed from natural gravity flow to pump intake, and a conventional settling tank and three stages of upward flow coarse filter (URF) were newly installed before the existing slow sand filter. To reduce the frequency of SSF erosion, a float-type light-shielding plate was installed in the slow sand filter (SSF).



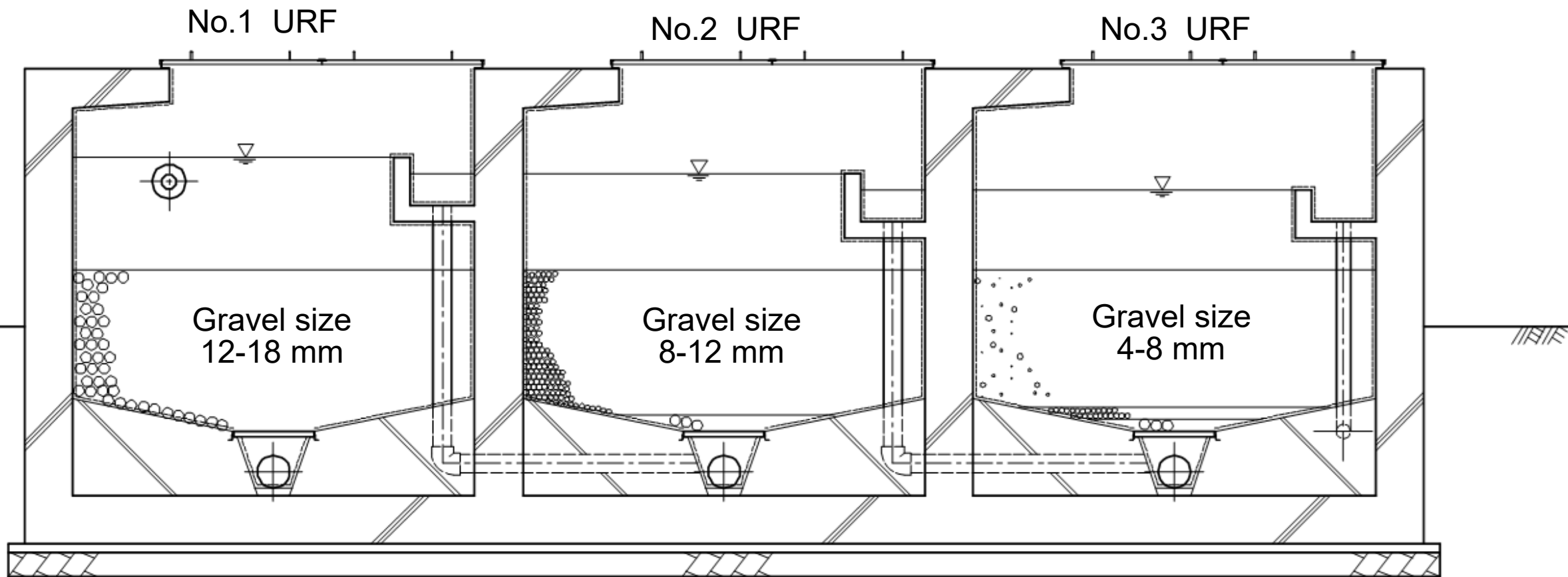
The inflowing river water quickly turns into muddy water after rainfall.



Three steps of URF with different size of small gravel.







Management of the URF is simple, requiring only the opening and closing of a sludge discharge valve, and the draining process takes **only about 5 minutes per filter**, thus minimizing the time spent on maintenance. Drain of the settling tank is also the same.



The slow sand filter (SSF) requires less frequent scraping, thus reducing the manpower needed for scraping.



No.1 URF after 1 year



Drain off of accumulated mud in No.1 URF was not done during 10 years after the construction (in 2015).

However, Mr. SANDA noticed thick accumulated mud on the surface gravel layer of No.1 URF.

Then, he tried the drain off mud using the drain valve.

No.1 URF after 3 years



No.1 URF after 3 years in winter time

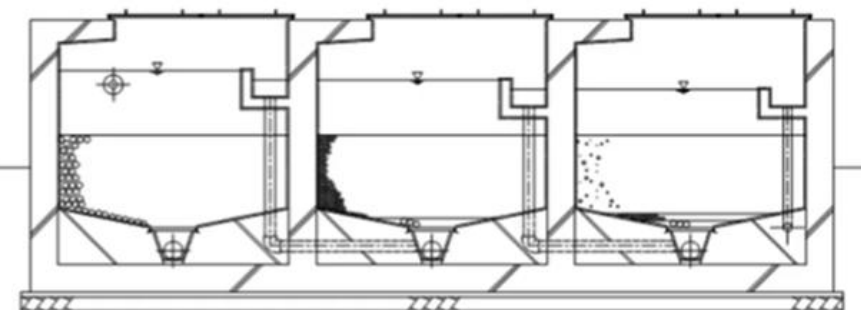


No.1 URF after 10 years



No.1 URF after 10 years was covered with mud on the gravel surface.





Gravel size of URF 粗ろ過礫の粒径

No. 1.  
12-18 mm

No. 2.  
8-12 mm

No. 3.  
8-4 mm

上向流粗ろ過の排泥

第1槽：未実施(2015年から10年間)

No.1 URF: Never drain off from 2015 (10 yrs.)

第2槽：2015年から2回実施

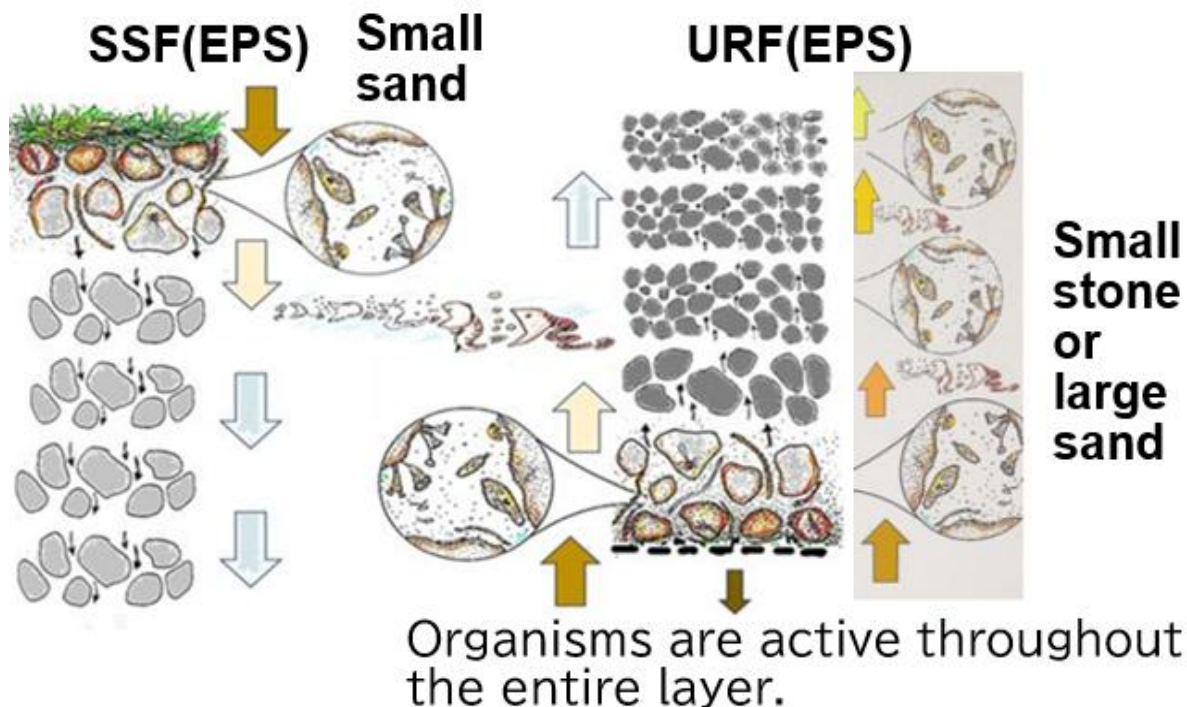
No.2 : 2 times during 10 yrs, from 2015.

第3槽：年に1回の頻度で実施

No.3 : Once per year.

English with Jap.  
10min 33sec

Mr. SANDA found an interesting phenomena in this system. He took them in his video and sent me. Please watch this video.



Accumulated mud on the gravel layer.



Collection of accumulated mud.